SIEMENS

Data sheet

6ES7511-1FK02-0AB0



SIMATIC S7-1500F, CPU 1511F-1 PN, CENTRAL PROCESSING UNIT WITH WITH WORKING MEMORY 225 KB FOR PROGRAM AND 1 MB FOR DATA, 1. INTERFACE: PROFINET IRT WITH 2 PORT SWITCH, 60 NS BIT-PERFORMANCE, SIMATIC MEMORY CARD NECESSARY

General information	
Product type designation	CPU 1511F-1 PN
HW functional status	FS01
Firmware version	V2.5
Engineering with	
 STEP 7 TIA Portal configurable/integrated as of version 	V15
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	3.45 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V

permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
Mains/voltage failure stored energy time	5 ms
• Repeat rate, min.	1 s
, topout tate,	
Input current	
Current consumption (rated value)	0.7 A
Current consumption, max.	0.95 A
Inrush current, max.	1.9 A; Rated value
I ² t	0.02 A ² ·s
Power	
Infeed power to the backplane bus	10 W
Power consumption from the backplane bus	5.5 W
(balanced)	
Power loss	
Power loss, typ.	5.7 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
integrated (for program)	225 kbyte
• integrated (for data)	1 Mbyte
Load memory	
 Plug-in (SIMATIC Memory Card), max. 	32 Gbyte
Backup	
• maintenance-free	Yes
CPU processing times	
for bit operations, typ.	60 ns
for word operations, typ.	72 ns
for fixed point arithmetic, typ.	96 ns
for floating point arithmetic, typ.	384 ns
CPU-blocks	0.000 Plants (OP, EP, EQ, PP) and LIPTs
Number of elements (total)	2 000; Blocks (OB, FB, FC, DB) and UDTs
DB	4 00 000 authorized a financial and a financial
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
● Size, max.	1 Mbyte; For non-optimized block accesses, the max. size of the DB is 64 KB
FB	
Number range	0 65 535

• Size, max.	150 kbyte
FC	
Number range	0 65 535
• Size, max.	150 kbyte
ОВ	
• Size, max.	150 kbyte
 Number of free cycle OBs 	100
 Number of time alarm OBs 	20
 Number of delay alarm OBs 	20
 Number of cyclic interrupt OBs 	20; With minimum OB 3x cycle of 500 μs
 Number of process alarm OBs 	50
 Number of DPV1 alarm OBs 	3
 Number of isochronous mode OBs 	1
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
 Number of asynchronous error OBs 	4
 Number of synchronous error OBs 	2
 Number of diagnostic alarm OBs 	1
Nesting depth	
• per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
— adjustable Data areas and their retentivity	Yes
·	Yes 128 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB

Extended retentive data area (incl. timers, counters, flags), max.	1 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	
Number, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
• per priority class, max.	64 kbyte; max. 16 KB per block
Address area Number of IO modules	1 024; max. number of modules / submodules
I/O address area	1 024, Max. number of modules / Submodules
	32 kbyte; All inputs are in the process image
• Inputs	
• Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
 Number of subprocess images, max. 	32
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
● Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
• integrated	1
• Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
 Modules per rack, max. 	32; CPU + 31 modules
 Number of lines, max. 	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	

Clock	
 Type 	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	1
1. Interface	
Interface types	
Number of ports	2
• integrated switch	Yes
• RJ 45 (Ethernet)	Yes; X1
Protocols	
• IP protocol	Yes; IPv4
 PROFINET IO Controller 	Yes
PROFINET IO Device	Yes
 SIMATIC communication 	Yes
Open IE communication	Yes
Web server	Yes
Media redundancy	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	Yes
— Open IE communication	Yes
— IRT	Yes
— MRP	Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50
— MRPD	Yes; Requirement: IRT
— PROFlenergy	Yes
— Prioritized startup	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	128; In total, up to 256 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64

 Number of connectable IO Devices for RT, max. 	128
— of which in line, max.	128
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	$250~\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 μs of the isochronous OB is decisive
— for send cycle of 500 μs	500 μs to 8 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 μs of the isochronous OB is decisive
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
 With IRT and parameterization of "odd" 	Update time = set "odd" send clock (any multiple of 125 µs: 375
send cycles	μs, 625 μs 3 875 μs)
Update time for RT	
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	V.
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— Open IE communication	Yes
— IRT	Yes
— MRP	Yes
— MRPD	Yes; Requirement: IRT
— PROFlenergy	Yes
— Shared device	Yes
 Number of IO Controllers with shared device, max. 	4
 Asset management record 	Yes; Per user program
Interface types RJ 45 (Ethernet)	

• 100 Mbps	Yes
Autonegotiation	Yes
Autocrossing	Yes
Industrial Ethernet status LED	Yes

 Industrial Ethernet status LED 	Yes	
Protocols		
Number of connections		
Number of connections, max.	96; via integrated interfaces of the CPU and connected CPs / CMs	
 Number of connections reserved for ES/HMI/web 	10	
 Number of connections via integrated interfaces 	64	
 Number of S7 routing paths 	16	
PROFINET IO Controller		
Services		
— PG/OP communication	Yes	
— S7 routing	Yes	
— Isochronous mode	Yes	
— Open IE communication	Yes	
— IRT	Yes	
— PROFlenergy	Yes	
 Prioritized startup 	Yes; Max. 32 PROFINET devices	
 Number of connectable IO Devices, max. 	128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET	
 Of which IO devices with IRT, max. 	64	
 Number of connectable IO Devices for RT, max. 	128	
— of which in line, max.	128	
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces	
 Number of IO Devices per tool, max. 	8	
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data	
Redundancy mode		
• MRP	Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50	
• MRPD	Yes; Requirement: IRT	
SIMATIC communication		
S7 communication, as server	Yes	
 S7 communication, as client 	Yes	
 User data per job, max. 	See online help (S7 communication, user data size)	
Open IE communication		
• TCP/IP	Yes	

several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. I 472 byte Number of sever lended Severt I 472 byte Standard and user pages Yes Standard and user pages Yes; Standard and user pages Pop C UA I 472 byte Yes Ves Ves Ves Ves; Standard and user pages Yes Application authentication Security policies Application authentication Security policies Available security policies: None, Basic 128Rsa15, Basic 256Rsa15, Basi	— Data length, max.	64 kbyte
In ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP Data length, max. UDP multicast DHCP SMMP SMMP Pes DCP LLDP Yes ULDP Yes Web server HTTP Yes; Standard and user pages HTTPS Pes; Standard and user pages PHTPS Pes; Standard and user pages PHTPS Pes; Standard and user pages PHTPS Pes; Standard and user pages Per ULDP Pes Pes; Standard and user pages Per ULDP Pes Pes; Standard and user pages Per ULDP Pes Pes; Standard and user pages Pes; Standard and user pages Per ULDP Pes Pes; Standard and user pages Pes; Des pag	 several passive connections per port, 	Yes
- Data length, max. • UDP - Data length, max. - UDP multicast - DHCP • SNMP • DCP • SNMP • DCP • LLDP Web server • HTTP • HTTPS • Runtime license required • CPC UA server - Application authentication - Security policies - Security policies - User authentication - Number of sessions, max. - Number of registerable nodes, max. - Number of server interfaces, max. - Number of server method, max. - Number of nodes for user-defined server interfaces, max. - Number of nodes for user-defined server interfaces, max. - Number of server interfaces, max. - Number of server interfaces, max. - Number of nodes for user-defined server interfaces, max. - Number of nodes for user-defined server interfaces, max. - Number of nodes for user-defined server interfaces, max. - Number of nodes for user-defined server interfaces, max. - Number of nodes for user-defined server interfaces, max. - Number of nodes for user-defined server interfaces, max. - Number of server methods, max. - Number of nodes for user-defined server interfaces, max. - Number of nodes for user-defined server interfaces, max. - Number of nodes for user-defined server interfaces, max. - Number of nodes for user-defined server interfaces, max. - Number of nodes for user-defined server interfaces, max. - Number of nodes for user-defined server interfaces, max. - Number of nodes for user-defined server interfaces, max. - Number of nodes for user-defined server interfaces, max. - Number of nodes for user-defined server interfaces, max. - Number of nodes for user-defined server interfaces, max. - Number of nodes for user-defined server interfaces, max. - Number of nodes for user-defined server interfaces, max. - Number of nodes for user-defined server interfaces, max. - Number of nodes for user-defined server interfaces, max. - Number of nodes for user-defined server interfaces, max. - Number of nodes for user-defined server interfaces, max. - Number of nodes for user-defined server interfaces, max. - Number of nodes for	supported	
UDP Data length, max. UDP multicast Pes DHCP No SMMP DCP LLDP Ves LLDP Web server HTTP HTTP HTTPS Yes; Standard and user pages Per Standard and	• ISO-on-TCP (RFC1006)	Yes
- Data length, max UDP multicast DHCP No SNMP SNMP DCP SNMP Po DCP LLDP Wes LLDP Web server HTTP HTTPS Yes: Standard and user pages PHTPS Pes: Standard and user pages PHTPS Pes: Standard and user pages PHTPS Pes: Standard and user pages PHTPS Pes: Standard and user pages PHTPS Pes: Standard and user pages Pes: Standard and user pages Pes: Data access (read, write, subscribe), method call, custom address space Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Rsa15, Basic256Rsa15, Basic256Rsa15, Basic256Rsa15, Basic256Rsa15, Basic256Sha256 User authentication Number of seessions, max. Number of subscriptions per session, max. Number of subscriptions per session, max. Number of subscriptions per session, max. Sampling time, min. Send time, min. Number of server methods, max. Number of inputs/outputs per server method, max. Number of nodes for user-defined server interfaces, max. Puther protocols MODBUS Yes: MODBUS TCP Media redundancy Number of stations in the ring, max. 1000 PNumber of MRPD Number of stations in the ring, max.	— Data length, max.	64 kbyte
DIP multicast DHCP SMMP SMMP DCP LLDP Yes LLDP Web server HTTP HTTPS Yes; Standard and user pages PCC UA Runtime license required OPC UA server Application authentication Security policies Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basi	• UDP	Yes
DHCP SNMP SNMP DCP LLDP Yes LLDP Yes LLDP Yes Web server HTTP HTTP Yes; Standard and user pages Yes; Standard and user pages OPC UA Runtime license required OPC UA server Application authentication Security policies Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Rsa15, Basic256Rsa256 User authentication Number of sessions, max. Number of accessible variables, max. Number of subscriptions per session, max. Sampling time, min. Send time, min. Send time, min. Number of monitored items, max. Number of nodes for user-defined server interfaces, max. Number of nodes for user-defined server interfaces, max. Number of server interfaces, max. Number of monitored items,	— Data length, max.	1 472 byte
SMMP DCP CLIDP Yes Ves LLDP Yes Web server HTTP Yes; Standard and user pages HTTPS Yes; Standard and user pages PCUA Runtime license required PCUA PCUA Runtime license required PCUA PCUA PCUA Runtime license required PCUA	— UDP multicast	Yes
DCP LLDP Yes Web server HTTP HTTPS Yes; Standard and user pages PHTTPS Yes; Standard and user pages PHTTPS Yes; Standard and user pages PHTTPS Pes; Standard and user pages Pes; Model a redundancy Pes; Model a	• DHCP	No
LLDP Web server HTTP HTTPS Yes; Standard and user pages Yes; Standard and user pages PCU UA Runtime license required OPC UA server Application authentication Security policies Available security policies: None, Basic128Rsa15, Basic256Rsa15,	• SNMP	Yes
Web server HTTP HTTPS Yes; Standard and user pages OPC UA Runtime license required OPC UA server Application authentication Security policies Available security policies: None, Basict28Rsa15, Basic256Sha256 User authentication Number of sessions, max. Number of accessible variables, max. Number of seubscriptions per session, max. Sampling time, min. Send time, min. Send time, min. Number of server methods, max. Number of inputs/outputs per server method, max. Number of nodes for user-defined server interfaces, max. Number of nodes for user-defined server interfaces, max. Number of server methods server interfaces, max. Number of server methods server interfaces, max. Number of server interfaces, max. Server interfaces, max. Number of server interfaces, max. Number of server interfaces, max. Server interfaces, max. Number of server interfaces, max. Number of server interfaces, max. Server in	• DCP	Yes
HTTP HTTPS Yes; Standard and user pages Yes; Standard and user pages Por UA Runtime license required OPC UA server Yes; Data access (read, write, subscribe), method call, custom address space Application authentication Security policies Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Rsa15, Basic256Rsa15, Basic256Rsa256 User authentication Number of sessions, max. Number of sessions, max. Number of accessible variables, max. Number of registerable nodes, max. Number of registerable nodes, max. Number of subscriptions per session, max. Sampling time, min. Send time, min. Son ms Number of inputs/outputs per server method, max. Number of remotitored items, max. Number of monitored items, max. Number of nodes for user-defined server interfaces, max. Number of nodes for user-defined server interfaces, max. Further protocols MODBUS Media redundancy Switchover time on line break, typ. Number of stations in the ring, max.	• LLDP	Yes
HTTPS Pes; Standard and user pages PCPC UA Runtime license required OPC UA server Application authentication — Security policies — Wais assic256Rsa 15, Basic256Sha256 — User authentication — Number of sessions, max. — Number of accessible variables, max. — Number of subscriptions per session, max. — Sampling time, min. — Send time, min. — Number of inputs/outputs per server method, max. — Number of monitored items, max. — Number of monitored items, max. — Number of server interfaces, max. — Number of oserver interfaces, max. — Number of server interfaces, max. — Number of monitored items, max. — Number of server interfaces, max. — Number of nodes for user-defined server interfaces, max. Further protocols Modbbus Modbbus Pes; Modbbus TCP Media redundancy Switchover time on line break, typ. Number of stations in the ring, max. 50 Yes; Standard and user pages Yes; Data access (read, write, subscribe), method call, custom address pace Yes; Data access (read, write, subscribe), method call, custom address pace Yes; Data access (read, write, subscribe), method call, custom address pace Yes; Data access (read, write, subscribe), method call, custom address pace Yes; Data access (read, write, subscribe), method call, custom address pace Yes Data access (read, write, subscribe), method call, custom address pace Yes Data access (read, write, subscribe), method call, custom address pace Yes Data access (read, write, subscribe), method call, custom address pace Yes Data access (read, write, subscribe), method call, custom address pace Yes Data access (read, write, subscribe), method call, custom address pace Yes Data access (read, write, subscribe), method call, custom address pace Yes Data acces (read, write, subscribe), method call, custom address pace Yes Data acces fread, write, subscribe, pace Yes Data acces fread, write, subscribe, pace Yes Data acces fread, wri	Web server	
Runtime license required OPC UA server Application authentication Security policies Wasilable security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Rsa16, Basic256Rsa16, Basic256Rsa16, Basic256Rsa16, Basic256Rsa16, Basi	• HTTP	Yes; Standard and user pages
Runtime license required OPC UA server Yes; Data access (read, write, subscribe), method call, custom address space Application authentication Security policies Available security policies: None, Basic128Rsa15, Basic256Rsa15, Bas	• HTTPS	Yes; Standard and user pages
OPC UA server	OPC UA	
address space	Runtime license required	Yes
Available security policies: None, Basic128Rsa15, Basic256Rsa15, B	OPC UA server	
Basic256Rsa15, Basic256Sha256 — User authentication "anonymous" or by user name & password — Number of sessions, max. 32 — Number of accessible variables, max. 50 000 — Number of registerable nodes, max. 10 000 — Number of subscriptions per session, max. 20 — Sampling time, min. 500 ms — Number of server methods, max. 20 — Number of inputs/outputs per server method, max. 20 — Number of inputs/outputs per server method, max. 1000; For 1 s sampling interval and 1 s send interval 1000; For 1 s sampling interval and 1 s send interval 1000 interfaces, max. 1000 — Number of nodes for user-defined server interfaces, max. 1000 Further protocols • MODBUS Media redundancy • Switchover time on line break, typ. 200 ms; For MRP, bumpless for MRPD • Number of stations in the ring, max. 50000	 Application authentication 	Yes
 Number of sessions, max. Number of accessible variables, max. Number of registerable nodes, max. Number of subscriptions per session, max. Sampling time, min. Send time, min. Number of server methods, max. Number of inputs/outputs per server method, max. Number of monitored items, max. Number of server interfaces, max. Number of server interfaces, max. Number of nodes for user-defined server interfaces, max. Further protocols MODBUS Yes; MODBUS TCP Media redundancy Switchover time on line break, typ. Number of stations in the ring, max. 	— Security policies	
 Number of accessible variables, max. Number of registerable nodes, max. Number of subscriptions per session, max. Sampling time, min. Send time, min. Number of server methods, max. Number of inputs/outputs per server method, max. Number of monitored items, max. Number of monitored items, max. Number of server interfaces, max. Number of nodes for user-defined server interfaces, max. Further protocols MODBUS Yes; MODBUS TCP Media redundancy Switchover time on line break, typ. Number of stations in the ring, max. 	 User authentication 	"anonymous" or by user name & password
 Number of registerable nodes, max. Number of subscriptions per session, max. Sampling time, min. Send time, min. Number of server methods, max. Number of inputs/outputs per server method, max. Number of monitored items, max. Number of server interfaces, max. Number of nodes for user-defined server interfaces, max. Number of modes for user-defined server interfaces, max. Further protocols MODBUS Yes; MODBUS TCP Media redundancy Switchover time on line break, typ. Number of stations in the ring, max. 	Number of sessions, max.	32
 Number of subscriptions per session, max. Sampling time, min. Send time, min. Number of server methods, max. Number of inputs/outputs per server method, max. Number of monitored items, max. Number of monitored items, max. Number of server interfaces, max. Number of nodes for user-defined server interfaces, max. Number of nodes for user-defined server interfaces, max. MODBUS Yes; MODBUS TCP Media redundancy Switchover time on line break, typ. Number of stations in the ring, max. 	 Number of accessible variables, max. 	50 000
- Sampling time, min Send time, min Send time, min Number of server methods, max Number of inputs/outputs per server method, max Number of monitored items, max Number of server interfaces, max Number of nodes for user-defined server interfaces, max Number of nodes for user-defined server interfaces, max. Further protocols • MODBUS Media redundancy • Switchover time on line break, typ. • Number of stations in the ring, max. 1000 1000 Yes; MODBUS TCP Media redundancy 200 ms; For MRP, bumpless for MRPD 50	 Number of registerable nodes, max. 	10 000
 — Send time, min. — Number of server methods, max. — Number of inputs/outputs per server method, max. — Number of monitored items, max. — Number of server interfaces, max. — Number of nodes for user-defined server interfaces, max. Further protocols • MODBUS • Wodbard redundancy • Switchover time on line break, typ. • Number of stations in the ring, max. 	 Number of subscriptions per session, max. 	20
 Number of server methods, max. Number of inputs/outputs per server method, max. Number of monitored items, max. Number of server interfaces, max. Number of nodes for user-defined server interfaces, max. Number of nodes for user-defined server interfaces, max. Further protocols MODBUS Yes; MODBUS TCP Media redundancy Switchover time on line break, typ. Number of stations in the ring, max. 	— Sampling time, min.	100 ms
 Number of inputs/outputs per server method, max. Number of monitored items, max. Number of server interfaces, max. Number of nodes for user-defined server interfaces, max. Number of nodes for user-defined server interfaces, max. Further protocols MODBUS Yes; MODBUS TCP Media redundancy Switchover time on line break, typ. Number of stations in the ring, max. 	— Send time, min.	500 ms
method, max. — Number of monitored items, max. — Number of server interfaces, max. — Number of nodes for user-defined server interfaces, max. — Number of nodes for user-defined server interfaces, max. Further protocols • MODBUS Media redundancy • Switchover time on line break, typ. • Number of stations in the ring, max. 1 000; For 1 s sampling interval and 1 s send interval 10 1 000 Yes; MODBUS Yes; MODBUS TCP	 Number of server methods, max. 	20
 Number of server interfaces, max. Number of nodes for user-defined server interfaces, max. Further protocols MODBUS Yes; MODBUS TCP Media redundancy Switchover time on line break, typ. Number of stations in the ring, max. 		20
 Number of nodes for user-defined server interfaces, max. Further protocols MODBUS Media redundancy Switchover time on line break, typ. Number of stations in the ring, max. 1 000 Yes; MODBUS TCP 200 ms; For MRP, bumpless for MRPD 50 	 Number of monitored items, max. 	1 000; For 1 s sampling interval and 1 s send interval
interfaces, max. Further protocols • MODBUS Yes; MODBUS TCP Media redundancy • Switchover time on line break, typ. • Number of stations in the ring, max. 50	 Number of server interfaces, max. 	10
Further protocols		1 000
 MODBUS		
 Media redundancy Switchover time on line break, typ. Number of stations in the ring, max. 		Yes; MODBUS TCP
 Switchover time on line break, typ. Number of stations in the ring, max. 200 ms; For MRP, bumpless for MRPD 50		
• Number of stations in the ring, max. 50		200 ms; For MRP, bumpless for MRPD
Isochronous mode		
	Isochronous mode	

Isochronous operation (application synchronized up to terminal)	Yes; With minimum OB 6x cycle of 625 µs
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	5 000
Number of simultaneously active program alarms	
 Number of program alarms 	300
 Number of alarms for system diagnostics 	100
Number of alarms for motion technology	80
objects	
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering
	systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Status/control	
Status/control variable	Yes
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
 Number of variables, max. 	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
Forcing, variables	Peripheral inputs/outputs
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
Number of entries, max.	1 000
— of which powerfail-proof	500
Traces	
Number of configurable Traces	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
STOP ACTIVE LED	Yes
Connection display LINK TX/RX	Yes
• • • • • • • • • • • • • • • • • • • •	

Supported technology objects		
Motion Control	Yes; Note: The number of axes affects the cycle time of the PLC	
	program; selection guide via the TIA Selection Tool or SIZER	
Number of available Motion Control resources	800	
for technology objects (except cam disks)		
 Required Motion Control resources 		
per speed-controlled axis	40	
— per positioning axis	80	
— per synchronous axis	160	
— per external encoder	80	
— per output cam	20	
— per cam track	160	
— per probe	40	
Positioning axis		
 Number of positioning axes at motion control cycle of 4 ms (typical value) 	5	
 Number of positioning axes at motion control cycle of 8 ms (typical value) 	10	
Controller		
PID_Compact	Yes; Universal PID controller with integrated optimization	
PID_3Step	Yes; PID controller with integrated optimization for valves	
PID-Temp	Yes; PID controller with integrated optimization for temperature	
Counting and measuring		
High-speed counter	Yes	
Standards, approvals, certificates		
Highest safety class achievable in safety mode		
 Performance level according to ISO 13849-1 	PLe	
• SIL acc. to IEC 61508	SIL 3	
Probability of failure (for service life of 20 years and	repair time of 100 hours)	
 Low demand mode: PFDavg in accordance with SIL3 	< 2.00E-05	
— High demand/continuous mode: PFH in accordance with SIL3	< 1.00E-09	
Ambient conditions		
Ambient temperature during operation		
horizontal installation, min.	0 °C	
 horizontal installation, max. 	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off	
• vertical installation, min.	0 °C	
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off	

Ambient temperature during storage/transportation

• min.
 -40 °C
 • max.
 70 °C

05	
Configuration Programming	
Programming language	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
User program protection/password protection	Yes
Copy protection	Yes
 Block protection 	Yes
Access protection	
Password for display	Yes
 Protection level: Write protection 	Yes; Specific write protection both for Standard and for Failsafe
 Protection level: Read/write protection 	Yes
 Protection level: Complete protection 	Yes
Cycle time monitoring	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	35 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	430 g
last modified:	09/24/2018