

PULSE VALVES

single stage, integral pilot threaded body or compression fitting 3/4 to 1 NC /

2/2 Series 353

FEATURES

- The diaphragm pulse valves are especially designed for dust collector service applications, combining high flow, long life and extremely fast opening and closing to produce reliable and economical operation
- The high flow, angle type bodies, springless construction, in combination with the special diaphragm assemblies give the unique operating features required for dust collector service applications
- Integral compression fittings for fast, easy, secure installation
- Built-in silencers reduce noise and prevent foreign particles from entering the valve
- The integral operators are provided with epoxy moulded F-class coils. Various optional
 waterproof and explosionproof solenoids for use in potentially explosive atmospheres
 (gas & dust) according to Directive ATEX 94/9/EC can be mounted on the same basic
 valve (see pages 49 to 57)
- The valves satisfy all relevant EC directives



GENERAL

Differential pressure (PS) 0.35 - 8.5 bar [1 bar = 100kPa]

Ambient temperature range -20 to +85°C

fluids (*)	temperature range (TS)	diaphragm (*)
air	-20 to +85 °C	TPE

MATERIALS IN CONTACT WITH FLUID

(*) Ensure that the compatibility of the fluids in contact with the materials is verified

Body Aluminium / Stainless steel 316L

Core tubeStainless steelCore and plugnutStainless steelCore springStainless steelSealings & discNBR (nitrile)

Diaphragm TPE (thermoplastic polyester elastomer)

Shading coil Copper Coil insulation class F

Connector Spade plug (cable Ø 6 - 10 mm)

Connector specification ISO 4400 **Electrical safety** IEC 335

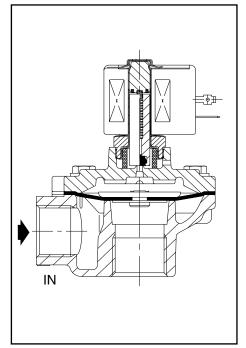
ELECTRICAL CHARACTERISTICS

Standard voltages DC (=): 24V

(Other voltages and 60 Hz on request) AC (~):24V - 115V - 230V / 50 Hz

			nominal po	wer ratings	operator		
coil type		inrush holdir		J	hot/cold =	temperature range (TS)	protection
		(VA)	(VA)	(W)	(W)	(°C)	
١	CM6-FT	34	15,6	6	-		IP65/IP67
	CM6-FT (1)	-			14 / 20,8	-20 to +85	IP65/IP67
	CMXX-FT	55	23	10,5	-	-20 10 +00	ATEX-NF
	CMXX-FF	-	-	-	14 / 19,7		ATEX-NF





SPECIFICATIONS

pipe	orifice size		ow icient		pressure tial (bar)		prefix	optional so	lenoids		cata	llogue	
size			icieni V		max. (PS)					number			
		iv.		min.	air (*)	ATEX							
G	(mm)	(m³/h)	(l/min)		~/=	SC	WP	SCDU	WP(T)DU	NF	aluminium	stainless steel 316L	
G - Thre	G - Threaded pipe connection												
3/4	24	14	233	0.25	0.5	•	•	•			G353A043	G353A132	٧
1	27	17	283	0,35	8,5				•	•	G353A044	G353A133	٧
Ø - Com	Ø - Compression fitting pipe connection												
3/4	24	14	233	0.25	0.5				_		G353-052	-	٧
1	27	17	283	0,35	8,5	•	•	•	•	•	G353-053	-	٧

: Available feature



OPTIONS

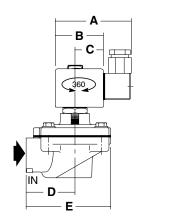
- Waterproof enclosure with embedded screw terminal coil according to protection class IP67, CEE 10
- Explosion proof solenoids for hazarous locations according to ATEX and national standards
- IECEx certification
- Compliance with "UL" standards
- Plug with visual indication and/or peak voltage suppression
- Valves can also be supplied with FPM (fluoroelastomer) diaphragms and seals. Use the appropriate optional suffix letter for identification

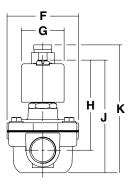
INSTALLATION

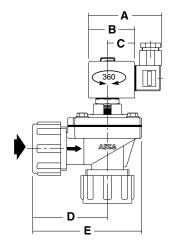
- The valves can be mounted in any position without affecting operation
- Threaded pipe connection is G (ISO 228/1) or compression fitting
- For compression fitting types tightness is achieved by the compressed gasket on the blow tube
- The use of the rubber gaskets as sealing members will allow a slight misalignment in piping when using compression fittings
- Other pipe threads are available on request
- Installation/maintenance instructions are included with each valve
- Spare parts kits and replacement coils are available

DIMENSIONS (mm), **WEIGHT** (kg) □









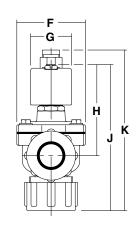
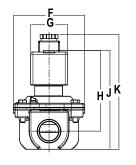


Fig. 1: Threaded pipe connection - aluminium

Fig. 2: Compression type fitting - aluminium



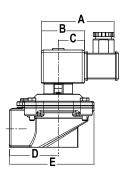


Fig. 3: Threaded pipe connection - stainless steel

catalogue number	Α	В	С	D	E	F	G	Н	J	К	weight (1)	(C)
SC(DU)G353A043	75	45	27	51	89	75	39	92	113	130	0,70	Fig. 1
SC(DU)G353A044	75	45	27	51	89	75	39	92	113	130	0,65	Fig. 1
SC(DU)G353-052	75	45	27	81	125	75	39	92	175	195	0,85	Fig. 2
SC(DU)G353-053	75	45	27	81	125	75	39	92	175	195	0,90	Fig. 2
SC(DU)G353A132	75	45	27	51	89	75	39	92	113	130	1,30	Fig. 3
SC(DU)G353A133	75	45	27	51	89	75	39	92	113	130	1,20	Fig. 3

(1) Incl. coil and connector (C) Construction type All leaflets are available on: www.asconumatics.eu

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